

## Product Feature:

**GURAM®** is TPE compounding produced by KESUN. It's safe, recyclable and environmentally friendly with soft touch and good elasticity and also excellent pigmentation, as well as good weather resistance. It is used in injection, extrusion, calendaring and blow molding with good processing stability. It has wide applications in daily necessities, sports accessories, toys, decorative materials, auto parts and other applications.

**EG65BS-J02** is TPE compounding based on Styrene Butadiene Copolymer, it's no odor, has soft touch, smooth surface and excellent elasticity, Specifications for injection molding developed for high-end products.

## Product Properties:

Typical Properties	Test Method	Units	Typical values*
Form	N/A	-	Particle
Color	N/A	-	Black
Hardness (15s)	ASTM D-2240	shore A	65
Specific Gravity	ASTM D-792	g/cm <sup>3</sup>	0.99
Tensile Stress	ASTMD-412	MPa	5
Tear Strength	ASTMD-624	N/mm	20
Ultimate Elongation	ASTMD-412	%	600

\*Above data for reference only.

## Processing Guidelines:

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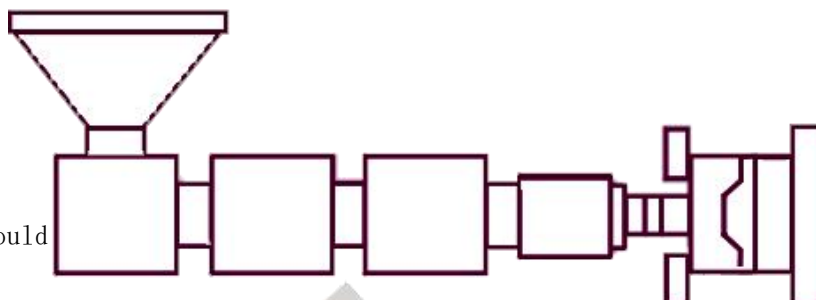
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#### Injection Moulding Guidelines

Mold Shrinkage: 0.015~0.025 inch/inch  
Injection Speed: Medium - Fast  
Injection Pressure: Medium - Fast  
Back Pressure: Low - Medium  
Holding Pressure: Sufficient to pack the mould  
Cooling: parts have sufficiently cooled

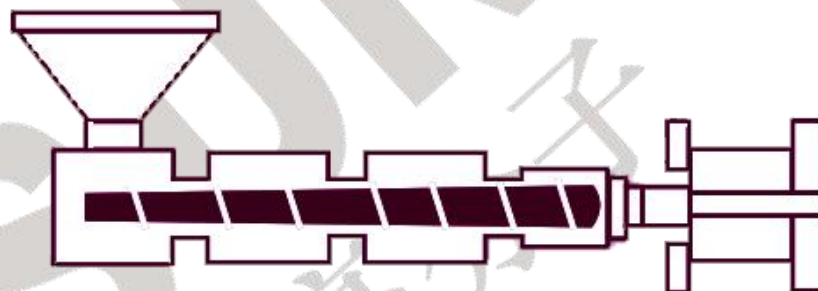


Barrel Temperature (°C)

130-170      150-190      160-200      160-200      15-50

#### Extrusion Guidelines

L/D Ratio: 20:1 - 25:1  
Compression Ratio: 2.5 - 3.0  
Breaker Plate/Screen: Both should be used  
Draw Down: 5 - 10%  
Cooling: Cold water bath



Barrel Temperature (°C)

150-170      170-200      180-210      180-210      180-210

#### Processing Notes:

- A. Normally need not drying, if absorbed moisture, pre-drying the particles for 2 to 4 hours at 80°C.
- B. Cleaning the screw and die with PP or PE before and after processing.
- C. The gate and runner can be recycled, but less than 15%.
- D. PE/EVA base color masterbatch is better for coloring.

The information and suggestions contained in this bulletin are to the best of our knowledge, accurate and reliable, but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's suggestions. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

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